MATERIAL SAFETY DATA SHEET

1. IDENTIFICATION OF THE SUBSTANCE / PREPARATION AND THE COMPANY UNDERTAKING

Commercial Product Name: Enzymoplast® - ENZO0900 Biodegradable Grade

Description: LLDPE base enzyme composition with proteins &

sodium Salts (polyethylene) Masterbatch

Name of the Company: Advanced Enzyme Science Limited



2. COMPOSITION INFORMATION ON INGREDIENTS

| Hazardous Ingredients (specific) | % | LD50 of ingredients | LC50 of ingredients |
|----------------------------------|------|---------------------|---------------------|
| Linear low density polyethylene | 95.0 | Not applicable | Not applicable |
| Enzyme | 1.5 | Not applicable | Not applicable |
| Vegetable protein A | 1.5 | Not applicable | Not applicable |
| Vegetable protein B | 1.0 | Not applicable | Not applicable |
| Citric acid | 1.0 | Not applicable | Not applicable |

Component CAS Numbers

Ethylene: CAS no. 74-85-1
Butene: CAS no. 106-98-9
Enzyme: CAS no. 9012-54-8
Vegetable Protein A: CAS no. 73049-73-7
Vegetable Protein B: CAS no. 910719-40-2
Citric Acid: CAS no. 77-92-9
Yeast: CAS no. 8013-01-2

3. HAZARDS IDENTIFICATION

None

4. CERTIFICATION

None

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5. FIRST AID MEASURES

Suitable fire extinguishing media: Use any standard fire extinguisher agent (water,

dry chemical, foam or carbon dioxide). If possible, water should be applied as a spray from a fogging nozzle since ENZO is a surface

burning material.

Special exposure hazards: No unusual explosion or fire hazards are

anticipated.

Protection against fire explosions:

Firefighting Instructions:

No special protection is needed.

Wear self-contained breathing apparatus and protective suit. Keep people away, isolate fire and deny unnecessary entry. Start extinguishing

fire.

6. FIRE FIGHTING MEASURES

Suitable fire extinguishing media: Non-combustible

Non-suitable media: None Special exposure hazards: None

Protection against fire explosions: No special requirement

7. ACCIDENTAL RELEASE MEASURES

No special requirement

8. HANDLING & STORAGE

Store in a dry place away from moisture

9. EXPOSURE CONTROLS / PERSONAL PROTECTION

No special requirement

10. PHYSICAL AND CHEMICAL PROPERTIES

| PROPERTY | VALUE | |
|------------------------------|---------------------------------------|--|
| Carrier | LLDPE | |
| Additives | Enzymes, vegetables proteins | |
| | Citric acid, bacillus & yeast protein | |
| Color | Pallets have a slight Yellowish | |
| | Brown color in appearance | |
| Compatibility | HMHDPE, LDPE, LLDPE | |
| Density | 0.92 mg. | |
| MFI (190 Degree C/ 2.16 kg.) | 42 gms. / 10 min. | |
| рН | 7.5 | |
| Moisture content | 0.05 % | |

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11. STABILITY AND REACIVITY

The product is stable under normal conditions of use before extrusion. However, the temperatures of the four zones of the screw and barrel are to be set in ascending Temperatures for free melting, elimination of fish eye marks on the surface of the film.

Conditions to avoid: Avoid exposure to high moisture

Material to avoid: None

12. TOXICOLOGICAL / ECOLOGICAL INFORMATION

This product (ECMB) composition believed not to be dangerous to the working environment with respect to mobility, persistency and bioaccumulative potential, aquatic toxicity and other data relating to ecotoxicity.

13. DISPOSAL CONSIDERATIONS

This product (ECMB) has a shelf life of around 12 months from the date of packing. However, if excess moisture adsorption is noticed due to prolong storage it is recommended to predry minimum for 2 hours at 60-90 degree Celsius after expiry before processing.

14. TRANSPORT INFORMATION

UN No.: NA Sea: NA Road/ Rail: NA Air: NA

15. REGULATORY INFORMATION

This product (ECMB) is the sole exclusive product of our company and is to be used as a co-polymer only for manufacturing of biodegradable polyethylene films. It must not be processed in its masterbatch form.

16. OTHER INFORMATION

The information contained in this material safety data sheet as of the issue date, is believed to be correct. However, the accuracy of completeness of this information and any recommendations or suggestions is made without warranty or guarantee. Since the conditions of use to determine the conditions of safe company, it is the responsibility of the user to determine the conditions of safe use of this preparation. The information in this sheet does not represent analytical specifications, for which please refer to our technical support system.

Contact information: info@enzymoplast.com

END OF DATA SHEET

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